

## Development of Modular and Active Impact Protection System for Humanoids Falling

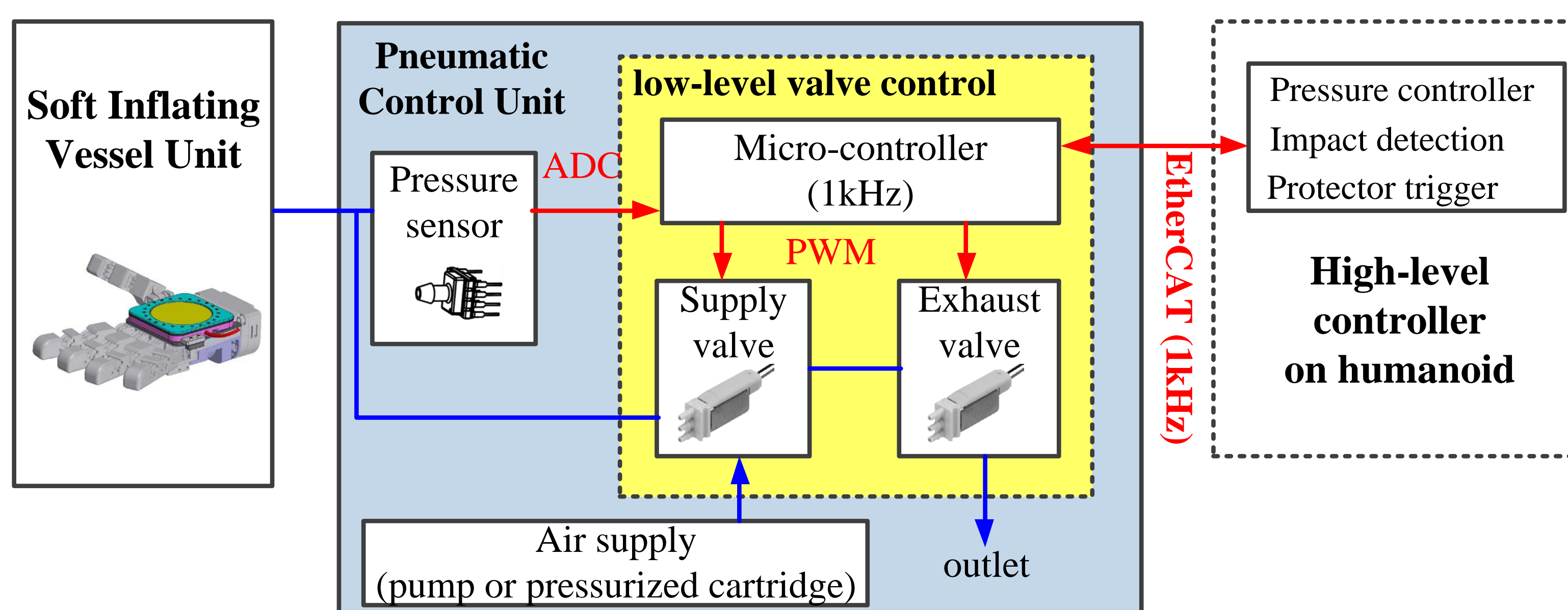
Jino Lee\*, Wooseok Choi, Dimitrios Kanoulas, Rajesh Subburaman,  
 Darwin. G. Caldwell, and Nikos G. Tsagarakis

### INTRODUCTION

- We report on the development of a pneumatically-controlled soft impact protection system that may be applied to a variety of practical humanoid robots.
- Inspired both by the control and the soft robotics design approach, the following requirements are defined and set as a goal of the development:
  - \* softness to protect from the impact
  - \* sensorized and active control
  - \* modular, customizable, and light weight design
  - \* cost effectiveness: low-cost, reusable, easily repairable
- We develop a pneumatically-controlled impact protection system consisted of **two modular units**:
  - \* a soft inflating vessel
  - \* a pneumatic pressure controller

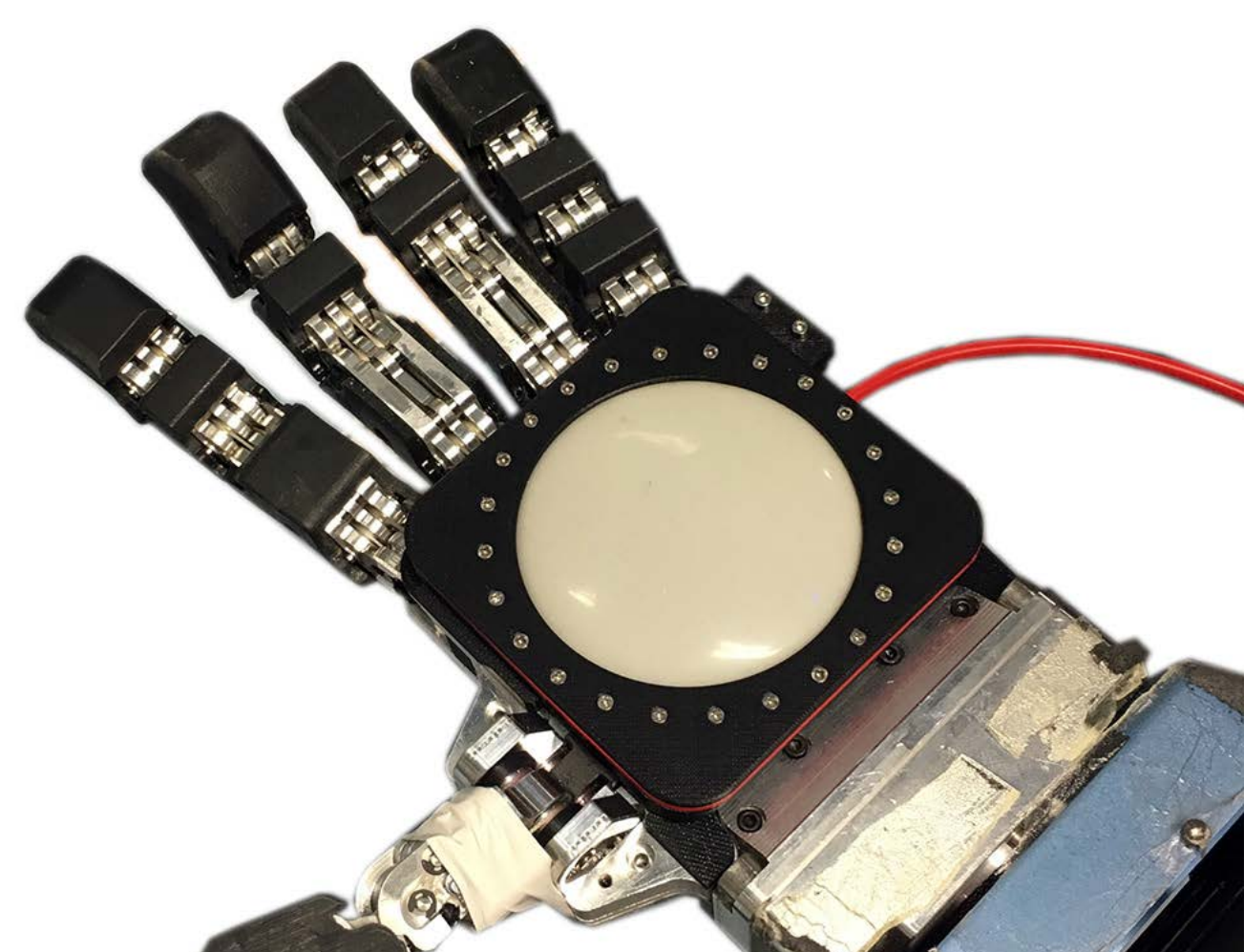
which can be flexibly designed so as to be easily mounted at the point of interests and consolidated with a high-level controller through EtherCAT.

### SYSTEM OVERVIEW: ACTIVE-SOFT IMPACT PROTECTION SYSTEM

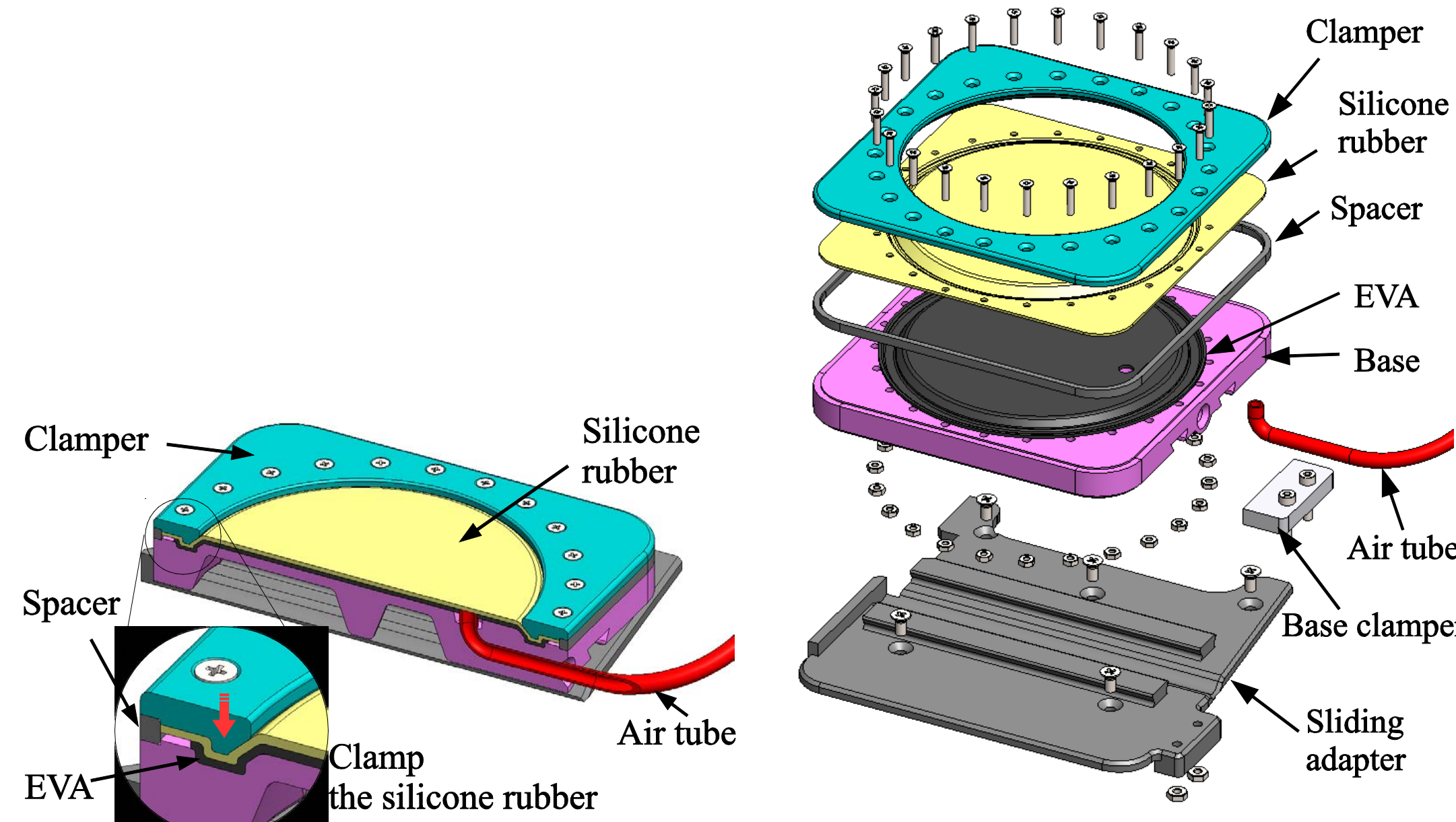


- Targeted features
  - 1) Trigger from a high-level controller:** the soft vessel is able to inflate and remain in a stable inflation mode when the action is requested.
  - 2) Impact detection:** the actual impact instance can be automatically detected.
  - 3) Pressure control of soft vessel:** once the impact is detected, the vessel is able to deflate to dissipate the impact energy and oscillations.

### DESIGN OF SOFT INFLATING VESSEL UNIT

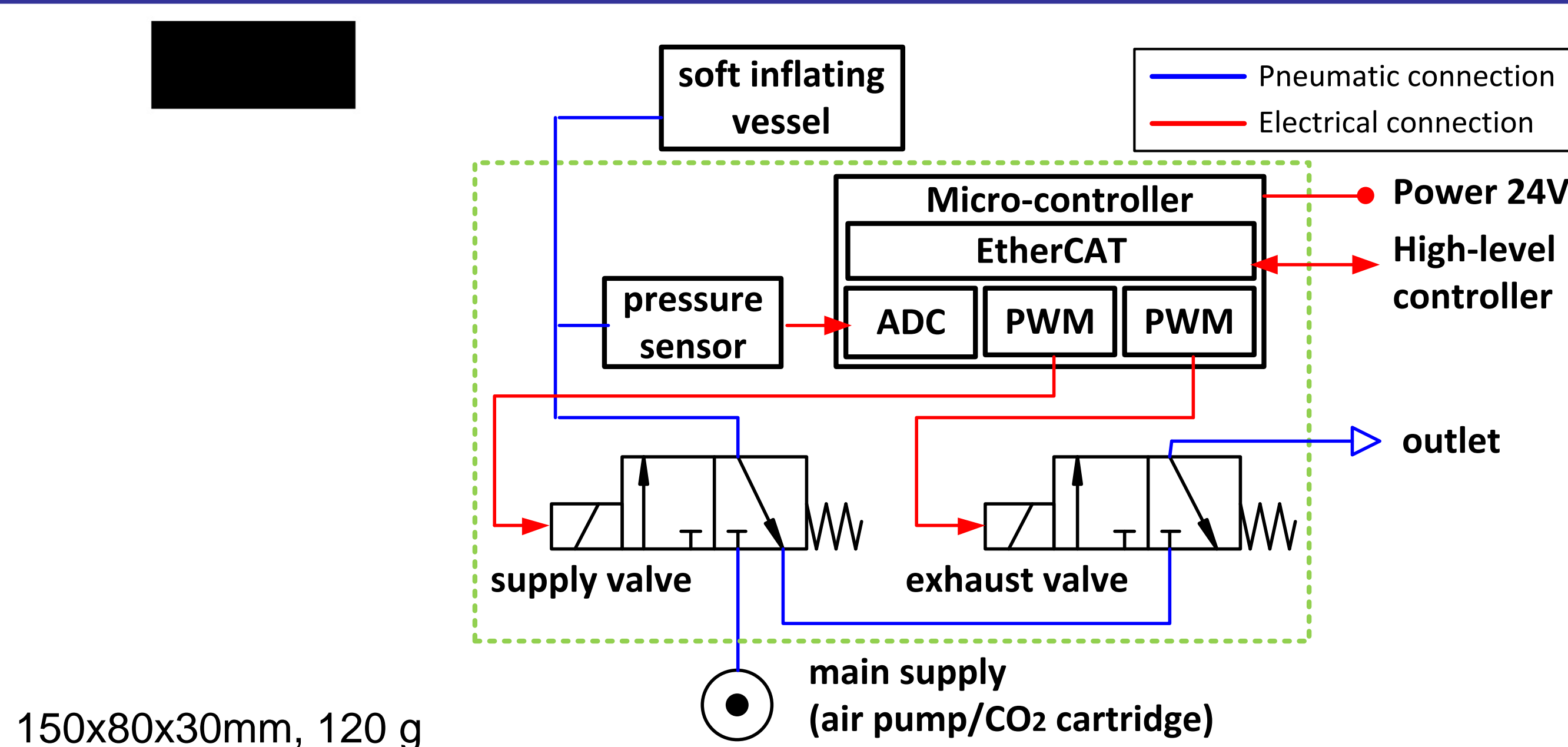


Frame: 100 x 100 x 13.5 mm, 86.6g  
 Silicon Rubber: 1mm thickness, Shore A50



- 3D-printed Rapid Proto-typing
- Light weight and compact size (Design example for WALK-MAN Hands)
- Soft material (Silicon rubber) is capable to - inflate 40mm height (without yielding) - **endure max. 3000 N**
- Minimum number of parts, easy to maintain
- No air leakage

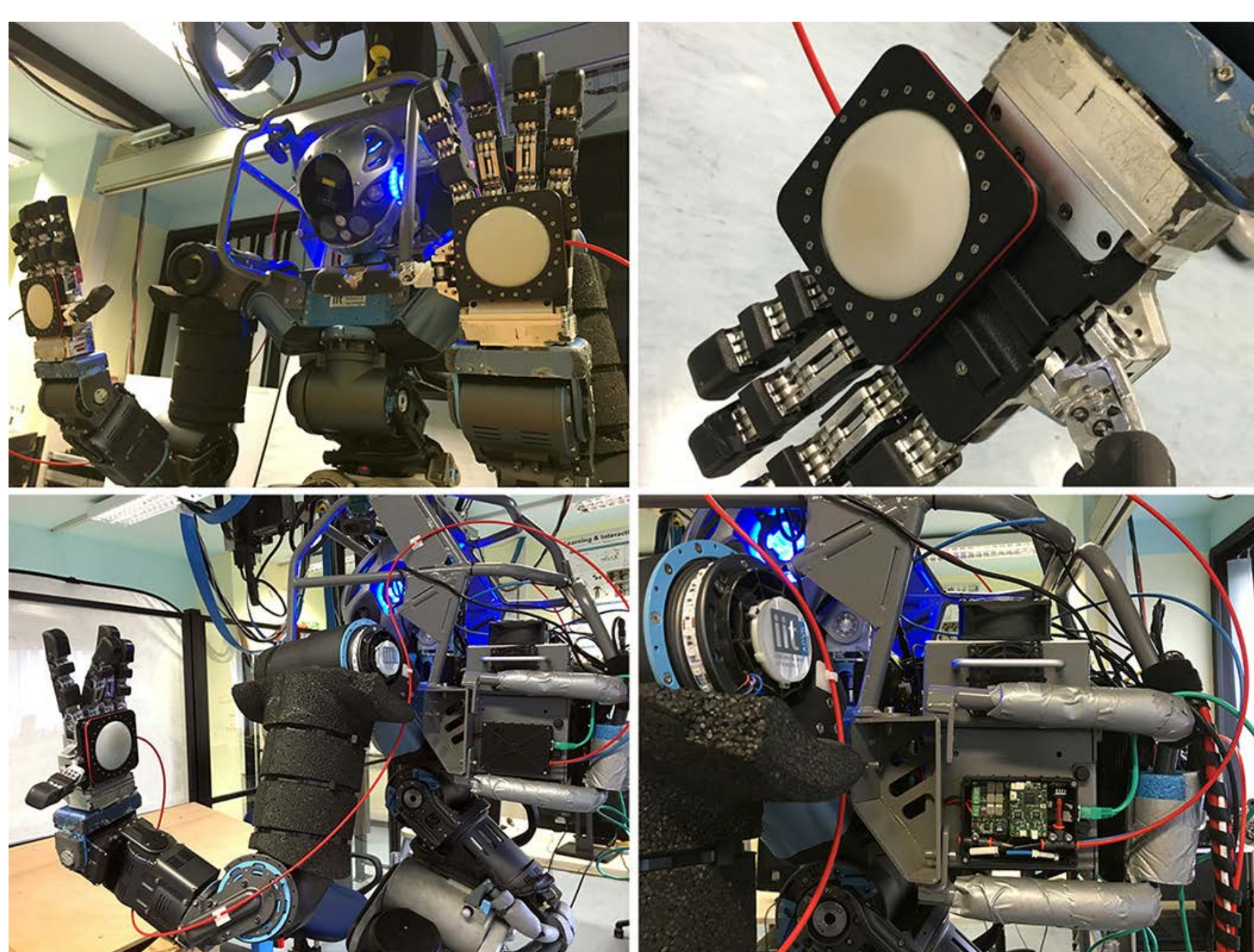
### ACTIVE PRESSURE CONTROL UNIT



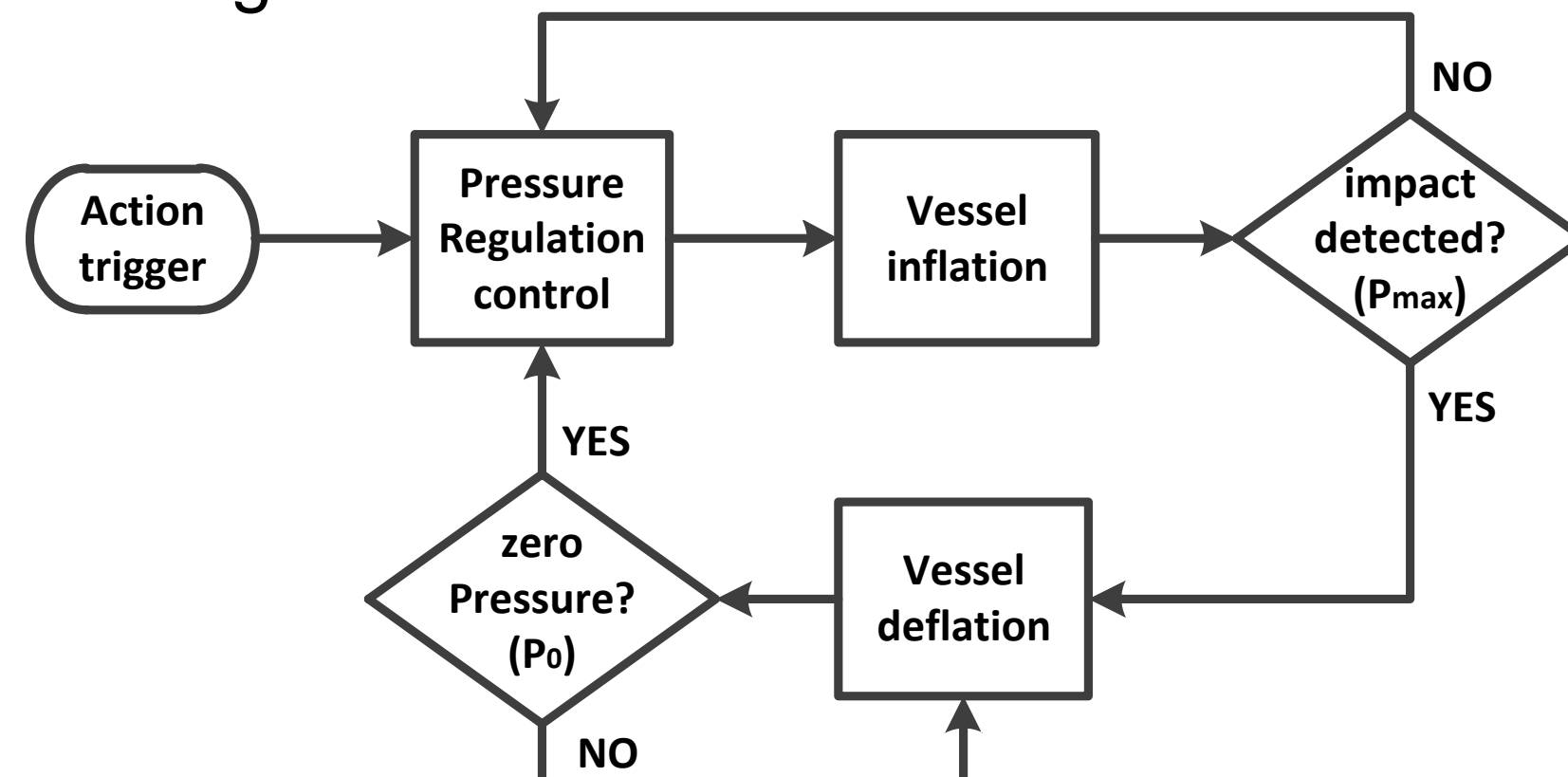
150x80x30mm, 120 g

- Light, compact, and sensorized
- General use for pneumatic devices
- Micro-controller (ARM Cortex-M4F)
- Low-level pressure control by PWMs
- Pressure sensing by a 16-bit ADC in the range between 0-150 psi (0.23x10<sup>-2</sup> psi)
- High-level control through 1 kHz EtherCAT communication

### IMPLEMENTATION ON WALK-MAN HANDS



- High-level control



Bang-Bang pressure control with dead-zone

$$V_{\text{action}} = \begin{cases} \text{inflate} & , \text{if } (P_{\text{ref}} - P_{\text{sensed}}) > \delta_{\text{threshold}} \\ \text{deflate} & , \text{if } (P_{\text{ref}} - P_{\text{sensed}}) < -\delta_{\text{threshold}} \\ \text{valve off} & , \text{if } -\delta_{\text{threshold}} \leq (P_{\text{ref}} - P_{\text{sensed}}) \leq \delta_{\text{threshold}} \end{cases}$$

- Realtime control in high-level PC (1kHz)
- Inflating action controlled by pressure
  - ✓ Inflating speed: min. **0.6s**
- Impact detection triggers deflating action
  - ✓ Damp out impact energy
- Impact reduction capability:
  - ✓ **More than 30%** impact reduction compared with a passive rubber protection (WALK-MAN hand)